



# Bridgelux Vero® SE 18 F90 Array

Product Data Sheet DS358



# Introduction

Vero SE F90



The Vero® SE Series is a revolutionary light source system that integrates Bridgelux's eighth generation COB technology with poke-in connectivity, enabling solder-free installation. Vero SE LED light sources streamline assembly processes, lower manufacturing costs, simplify the luminaire design process, improve light quality, and increase design flexibility.

Vero SE is available in four different light emitting surface (LES) configurations that operate reliably over a broad current range. With Vero SE, secondary connector and holder components are not required, allowing for rapid integration of arrays into fixtures, and an efficient field replaceable solution. Vero SE arrays deliver increased lumen density for improved beam control and precision lighting, with 2 and 3 SDCM color control standards for clean and consistent uniform lighting.

The F90 Vero® SE Series COB is a high efficacy product that uses narrow band red phosphor to significantly improve the spectrum efficacy. The improved spectrum efficacy results in the 90 CRI product of the F90 Series delivering better or equivalent efficacy as that of our traditional 80 CRI Vero SE Series product.

## Features

- Efficacy of 185 lm/W typical, 3000K 90 CRI
- Wide selection of CCT options (2700K-5000K) with minimum 90 CRI options
- Uniform high-quality illumination
- 2 and 3 SDCM binning options (2700K - 4000K)
- 3 and 4 SDCM binning options (5000K)
- Forward voltage bin codes and backside marking
- Instant light with unlimited dimming
- Thermally isolated solder pads
- 10-Year warranty

## Benefits

- Solder free installation and field upgradability
- Improved inventory management and quality control
- Enables high efficiency lighting systems and lower operating costs
- Supports the trend toward luminaire miniaturization and delivers enhanced optical control
- Design flexibility for a broad range of lighting applications
- Clean white light without pixelation
- Uniform consistent white light
- Design flexibility for multi-source applications
- Enhanced ease of use and installation



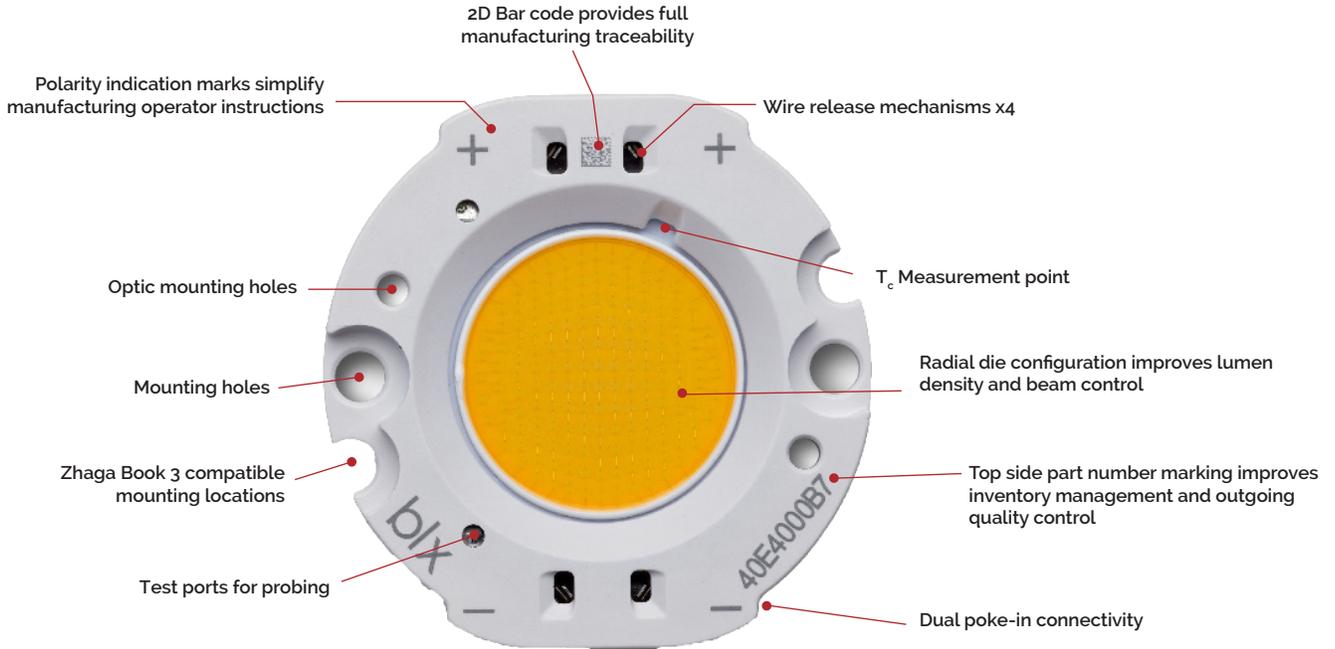
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# Product Feature Map

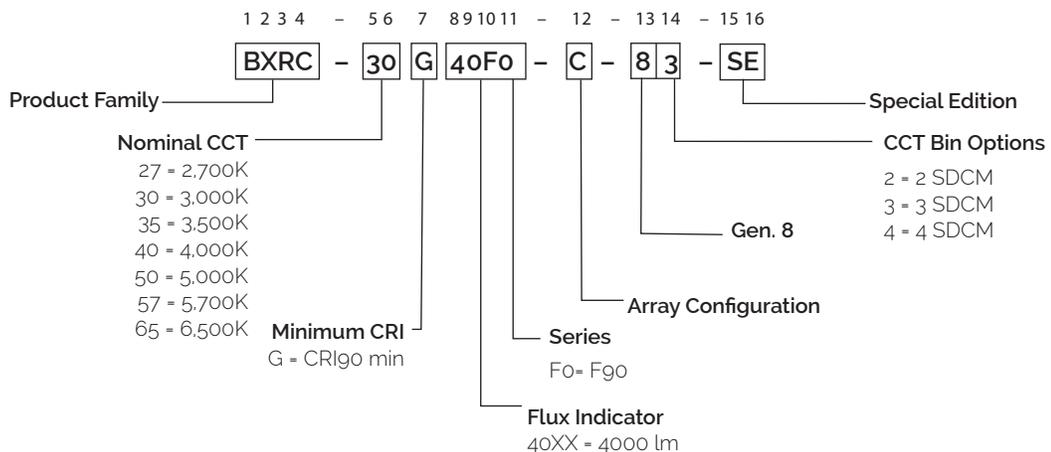
Vero SE 18 is the second largest form factor in the product family of next generation solid state light sources. In addition to delivering the performance and light quality required for many lighting applications,

Vero SE incorporates several features to simplify the design integration and manufacturing process, accelerate time to market and reduce system costs. Please visit [www.bridgelux.com](http://www.bridgelux.com) for more information on the Vero SE family of products.



## Product Nomenclature

The part number designation for Bridgelux COB arrays is explained as follows:



# Product Selection Guide

The following product configurations are available:

**Table 1:** Selection Guide, Pulsed Measurement Data ( $T_c = 25^\circ\text{C}$ )

Part Number	Nominal CCT <sup>1</sup> (K)	CRI <sup>2</sup>	Nominal Drive Current <sup>3</sup> (mA)	Typical Pulsed Flux <sup>4,5,6</sup> $T_c = 25^\circ\text{C}$ (lm)	Minimum Pulsed Flux <sup>6,7</sup> $T_c = 25^\circ\text{C}$ (lm)	Typical $V_f$ (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27G40F0-B-8x-SE	2700	90	700	4322	3890	34.6	24.2	179
BXRC-27G40F0-C-8x-SE	2700	90	1050	6480	5832	34.9	36.7	177
BXRC-30G40F0-B-8x-SE	3000	90	700	4411	3970	34.6	24.2	182
BXRC-30G40F0-C-8x-SE	3000	90	1050	6613	5952	34.9	36.7	180
BXRC-35G40F0-B-8x-SE	3500	90	700	4455	4010	34.6	24.2	184
BXRC-35G40F0-C-8x-SE	3500	90	1050	6679	6011	34.9	36.7	182
BXRC-40G40F0-B-8x-SE	4000	90	700	4498	4049	34.6	24.2	186
BXRC-40G40F0-C-8x-SE	4000	90	1050	6745	6071	34.9	36.7	184
BXRC-50G40F0-B-8x-SE	5000	90	700	4367	3930	34.6	24.2	180
BXRC-50G40F0-C-8x-SE	5000	90	1050	6546	5892	34.9	36.7	178

**Table 2:** Selection Guide, Stabilized DC Test Performance ( $T_c = 85^\circ\text{C}$ )<sup>4,5,6</sup>

Part Number	Nominal CCT (K)	CRI <sup>2</sup>	Nominal Drive Current <sup>3</sup> (mA)	Typical DC Flux <sup>4,5</sup> $T_c = 85^\circ\text{C}$ (lm)	Minimum DC Flux <sup>6</sup> $T_c = 85^\circ\text{C}$ (lm)	Typical $V_f$ (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27G40F0-B-8x-SE	2700	90	700	3976	3579	34.1	23.9	166
BXRC-27G40F0-C-8x-SE	2700	90	1050	5962	5366	34.4	36.2	165
BXRC-30G40F0-B-8x-SE	3000	90	700	4058	3652	34.1	23.9	170
BXRC-30G40F0-C-8x-SE	3000	90	1050	6084	5476	34.4	36.2	168
BXRC-35G40F0-B-8x-SE	3500	90	700	4099	3689	34.1	23.9	171
BXRC-35G40F0-C-8x-SE	3500	90	1050	6145	5530	34.4	36.2	170
BXRC-40G40F0-B-8x-SE	4000	90	700	4139	3725	34.1	23.9	173
BXRC-40G40F0-C-8x-SE	4000	90	1050	6206	5585	34.4	36.2	171
BXRC-50G40F0-B-8x-SE	5000	90	700	4017	3615	34.1	23.9	168
BXRC-50G40F0-C-8x-SE	5000	90	1050	6023	5420	34.4	36.2	166

Notes for Table 1 & 2:

1. Nominal CCT as defined by ANSI C78.377-2011.
2. CRI values are minimums and tested at  $T_j = T_c = 85^\circ\text{C}$ . Minimum Rg value for 90 CRI products is 50. Bridgelux maintains a  $\pm 3$  tolerance on CRI and Rg values.
3. Drive current is referred to as nominal drive current.
4. Products tested under pulsed condition (10ms pulse width) at nominal test current where  $T_j$  (junction temperature) -  $T_c$  (case temperature) =  $25^\circ\text{C}$ .
5. Typical performance values are provided as a reference only and are not a guarantee of performance.
6. Bridgelux maintains a  $\pm 7\%$  tolerance on flux measurements.
7. Minimum flux values at the nominal test current are guaranteed by 100% test.

# European Product Registry for Energy Labeling

The European Product Registry for Energy Labeling (EPREL) is defined in the EU Regulation 2017/1369 to provide important energy efficiency information to consumers. Together with Energy Labeling Regulation ELR (EU) 2019/2015 which was amended by regulation (EU) 2021/340 for energy labelling of light sources, manufacturers are required to declare an energy class based on key technical specifications from each of their product and register it in an open data base managed by EPREL. It is now a legal requirement for a vendor of light sources to upload information about their products into the EPREL database before placing these products on the market in the EU.

Table 3 below provides a list of part numbers that are in compliance with ELR and are currently listed in the EPREL database.

At Bridgelux, we are fully committed to supplying products that are compliant with pertinent laws, rules, and obligation imposed by relevant government bodies including the European Energy Labeling regulation. Customers can use these products with full confidence for any projects that fall under the ELR.

**Table 3:** Part numbers registered in European Product Registry for Energy Labeling

PART NUMBER <sup>1</sup>	CCT (K)	CRI	Current <sup>2</sup> (mA)	Vf (V)	Useful flux <sup>3</sup> ( $\Phi_{use}$ ) at 85C (lm)	Power (W)	Efficacy (lm/W)	Energy efficiency class <sup>4</sup> 	Registration No	URL to Product Information Sheet in EPREL Database
BXRC-27G40F0-B-83-SE	2700	90	1620	38.0	7041	62	114	F	1332515	<a href="https://eprelec.europa.eu/qr/1332515">https://eprelec.europa.eu/qr/1332515</a>
BXRC-27G40F0-C-83-SE	2700	90	2160	38.0	9483	82	116	F	1332516	<a href="https://eprelec.europa.eu/qr/1332516">https://eprelec.europa.eu/qr/1332516</a>
BXRC-30G40F0-B-83-SE	3000	90	1620	38.0	7184	62	117	F	1232125	<a href="https://eprelec.europa.eu/qr/1232125">https://eprelec.europa.eu/qr/1232125</a>
BXRC-30G40F0-C-83-SE	3000	90	2160	38.0	9677	82	118	F	1332518	<a href="https://eprelec.europa.eu/qr/1332518">https://eprelec.europa.eu/qr/1332518</a>
BXRC-35G40F0-B-83-SE	3500	90	1620	38.0	7256	62	118	F	1332521	<a href="https://eprelec.europa.eu/qr/1332521">https://eprelec.europa.eu/qr/1332521</a>
BXRC-35G40F0-C-83-SE	3500	90	2160	38.0	9774	82	119	E	1332522	<a href="https://eprelec.europa.eu/qr/1332522">https://eprelec.europa.eu/qr/1332522</a>
BXRC-40G40F0-B-83-SE	4000	90	1620	38.0	7328	62	119	E	1232129	<a href="https://eprelec.europa.eu/qr/1232129">https://eprelec.europa.eu/qr/1232129</a>
BXRC-40G40F0-C-83-SE	4000	90	2160	38.0	9870	82	120	E	1332524	<a href="https://eprelec.europa.eu/qr/1332524">https://eprelec.europa.eu/qr/1332524</a>
BXRC-50G40F0-B-84-SE	5000	90	1620	38.0	7113	62	116	F	1332526	<a href="https://eprelec.europa.eu/qr/1332526">https://eprelec.europa.eu/qr/1332526</a>
BXRC-50G40F0-C-84-SE	5000	90	2160	38.0	9580	82	117	F	1332527	<a href="https://eprelec.europa.eu/qr/1332527">https://eprelec.europa.eu/qr/1332527</a>

Notes for Table 3:

1. All device listed here must be disposed as e-waste upon its end of life according to local country guideline in each country.
2. For information on performance values at alternative drive conditions, please refer to the Product Selection Guide, Absolute Maximum Rating Table and Performance Curves in this data sheet.
3. For a definition of useful luminous flux ( $\Phi_{use}$ ), please see the ELR regulations at <https://tinyurl.com/4b6zvt4m>.
4. EPREL requires an arrow symbol containing the letter of the energy efficiency class to be displayed, on technical promotional material. Refer to this energy efficiency class column for specific energy efficiency class on each part number.

# Performance at Commonly Used Drive Currents

Vero SE LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. Vero SE may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 1 & 2 and the flux vs. current characteristics shown in Figures 3 & 4. The performance at commonly used drive currents is summarized in Table 4.

**Table 4:** Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current <sup>1</sup> (mA)	Typical $V_f$ $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux <sup>2</sup> $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux <sup>3</sup> $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXRC-27G40F0-B-8x-SE	90	350	33.2	11.6	2213	2036	191
		525	33.9	17.8	3274	3012	184
		<b>700</b>	<b>34.6</b>	<b>24.2</b>	<b>4322</b>	<b>3976</b>	<b>179</b>
		900	35.4	31.8	5505	5065	173
		1400	37.2	52.1	8392	7721	161
		1620	38.0	61.6	9630	8860	156
BXRC-27G40F0-C-8x-SE	90	525	33.4	17.5	3434	3159	196
		785	34.1	26.8	5064	4659	189
		<b>1050</b>	<b>34.9</b>	<b>36.7</b>	<b>6480</b>	<b>5962</b>	<b>177</b>
		1170	35.3	41.3	7440	6845	180
		2100	37.9	79.6	12986	11947	163
		2160	38.0	82.2	13335	12268	162
BXRC-30G40F0-B-8x-SE	90	350	33.2	11.6	2259	2078	195
		525	33.9	17.8	3341	3074	188
		<b>700</b>	<b>34.6</b>	<b>24.2</b>	<b>4411</b>	<b>4058</b>	<b>182</b>
		900	35.4	31.8	5617	5168	177
		1400	37.2	52.1	8564	7879	164
		1620	38.0	61.6	9827	9041	160
BXRC-30G40F0-C-8x-SE	90	525	33.4	17.5	3504	3223	200
		785	34.1	26.8	5167	4754	193
		<b>1050</b>	<b>34.9</b>	<b>36.7</b>	<b>6613</b>	<b>6084</b>	<b>180</b>
		1170	35.3	41.3	7591	6984	184
		2100	37.9	79.6	13251	12191	166
		2160	38.0	82.2	13607	12518	166
BXRC-35G40F0-B-8x-SE	90	350	33.2	11.6	2281	2099	197
		525	33.9	17.8	3375	3105	190
		<b>700</b>	<b>34.6</b>	<b>24.2</b>	<b>4455</b>	<b>4099</b>	<b>184</b>
		900	35.4	31.8	5674	5220	178
		1400	37.2	52.1	8649	7957	166
		1620	38.0	61.6	9926	9132	161
BXRC-35G40F0-C-8x-SE	90	525	33.4	17.5	3539	3256	202
		785	34.1	26.8	5220	4802	195
		<b>1050</b>	<b>34.9</b>	<b>36.7</b>	<b>6679</b>	<b>6145</b>	<b>182</b>
		1170	35.3	41.3	7667	7054	186
		2100	37.9	79.6	13384	12313	168
		2160	38.0	82.2	13743	12643	167

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a  $\pm 7\%$  tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

# Performance at Commonly Used Drive Currents

**Table 4:** Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current <sup>1</sup> (mA)	Typical $V_f$ $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux <sup>2</sup> $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux <sup>3</sup> $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXRC-40G40Fo-B-8x-SE	90	350	33.2	11.6	2304	2120	199
		525	33.9	17.8	3408	3135	191
		<b>700</b>	<b>34.6</b>	<b>24.2</b>	<b>4498</b>	<b>4139</b>	<b>186</b>
		900	35.4	31.8	5730	5271	180
		1400	37.2	52.1	8735	8036	168
		1620	38.0	61.6	10023	9221	163
BXRC-40G40Fo-C-8x-SE	90	525	33.4	17.5	3574	3288	204
		785	34.1	26.8	5271	4849	197
		<b>1050</b>	<b>34.9</b>	<b>36.7</b>	<b>6745</b>	<b>6206</b>	<b>184</b>
		1170	35.3	41.3	7743	7124	187
		2100	37.9	79.6	13516	12435	170
		2160	38.0	82.2	13879	12768	169
BXRC-50G40Fo-B-8x-SE	90	350	33.2	11.6	2236	2057	193
		525	33.9	17.8	3308	3043	186
		<b>700</b>	<b>34.6</b>	<b>24.2</b>	<b>4367</b>	<b>4017</b>	<b>180</b>
		900	35.4	31.8	5561	5116	175
		1400	37.2	52.1	8478	7800	163
		1620	38.0	61.6	9729	8951	158
BXRC-50G40Fo-C-8x-SE	90	525	33.4	17.5	3469	3192	198
		785	34.1	26.8	5116	4707	191
		<b>1050</b>	<b>34.9</b>	<b>36.7</b>	<b>6546</b>	<b>6023</b>	<b>178</b>
		1170	35.3	41.3	7516	6914	182
		2100	37.9	79.6	13119	12070	165
		2160	38.0	82.2	13471	12393	164

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a  $\pm 7\%$  tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

# Electrical Characteristics

**Table 5:** Electrical Characteristics

Part Number	Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^\circ\text{C}$ (V) <sup>1, 2, 3, 8</sup>			Typical Coefficient of Forward Voltage <sup>4</sup> $\Delta V_f / \Delta T_c$ (mV/ $^\circ\text{C}$ )	Typical Thermal Resistance Junction to Case <sup>5,6</sup> $R_{j-c}$ ( $^\circ\text{C}/\text{W}$ )	Driver Selection Voltages <sup>7</sup> (V)	
		Minimum	Typical	Maximum			$V_f$ Min. Hot $T_c = 105^\circ\text{C}$ (V)	$V_f$ Max. Cold $T_c = -40^\circ\text{C}$ (V)
BXRC-xxx40F0-B-8x-SE	700	32.5	34.6	36.7	-10	0.14	31.8	37.3
	1620	35.7	38.0	40.3	-11	0.23	35.0	41.0
BXRC-xxx40F0-C-8x-SE	1050	32.8	34.9	37.0	-10	0.12	32.1	37.7
	2160	35.8	38.0	40.3	-11	0.20	35.0	41.1

Notes for Table 5:

- Parts are tested in pulsed conditions,  $T_c = 25^\circ\text{C}$ . Pulse width is 10ms.
- Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- Bridgelux maintains a tester tolerance of  $\pm 0.10\text{V}$  on forward voltage measurements.
- Typical coefficient of forward voltage tolerance is  $\pm 0.1\text{mV}$  for nominal current.
- Thermal resistance values are based from test data of a 3000K 80 CRI product.
- Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- $V_f$  min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
- This product has been designed and manufactured per IEC 62031:2018. This product has passed dielectric withstand voltage testing at 1160 V. The working voltage designated for the insulation is 80V d.c. The maximum allowable voltage across the array must be determined in the end product application.

# Eye Safety

**Table 6:** Eye Safety Risk Group (RG) Classifications

Part Number	Drive Current (mA)	CCT <sup>3</sup>		
		2700K/3000K	4000K	5000K <sup>2</sup>
BXRC-xxx40F0-B-8x-SE	1620	RG1	RG1	RG1
BXRC-xxx40F0-C-8x-SE	1995	RG1	RG1	RG1
	2160	RG1	RG1	RG2

Notes for Table 6:

1. Eye safety classification for the use of Bridgelux Vero SE Series LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.
2. For products classified as RG2 at 5000K Ethr= 1530 lx.
3. Please contact your Bridgelux sales representative for Ethr values at specific drive currents and CCTs not listed.

# Absolute Maximum Ratings

**Table 7:** Maximum Ratings

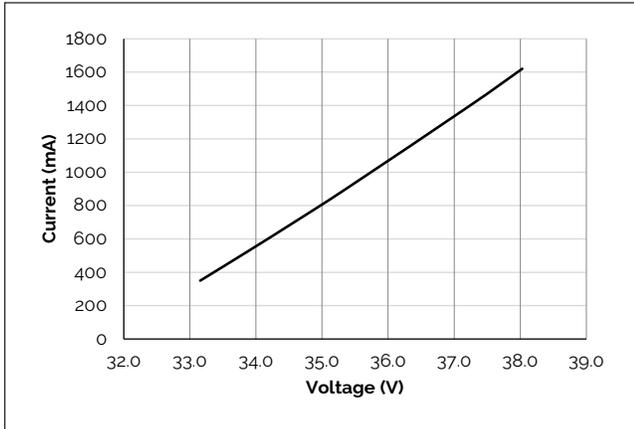
Parameter	Maximum Rating	
LED Junction Temperature ( $T_j$ )	150°C	
Storage Temperature <sup>1</sup>	-40°C to +95°C	
Operating Case Temperature <sup>2</sup> ( $T_c$ )	95°C	
Soldering Temperature <sup>3</sup>	300°C or lower for a maximum of 6 seconds	
	BXRC-xxx40F0-B-8x-SE	BXRC-xxx40F0-C-8x-SE
Maximum Drive Current <sup>4</sup>	1620 mA at ≤85°C 1215 mA at 95°C	2160 mA at ≤85°C 1620 mA at 95°C
Maximum Peak Pulsed Drive Current <sup>5</sup>	2320mA	3090 mA
Maximum Reverse Voltage <sup>6</sup>	-60V	-60V

Notes for Table 7:

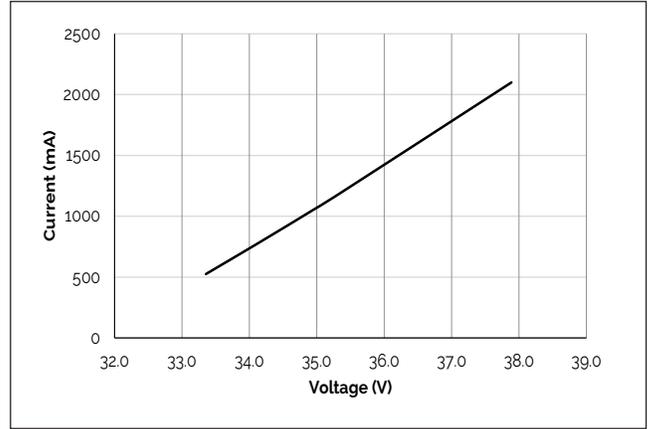
1. The F90 product is robust enough to pass our internal humidity test but it is still more sensitive compared to regular LED array product. The product needs to be stored in a dry environment. It is not recommended to use the product in a damp environment that directly exposes it to moisture.
2. For IEC 62717 requirement, please consult your Bridgelux sales representative.
3. Refer to Bridgelux Application Note AN31: Bridgelux Vero SE Array Design Guide.
4. Arrays may be driven at higher currents however lumen maintenance may be reduced and warranty will not apply.
5. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
6. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

# Performance Curves

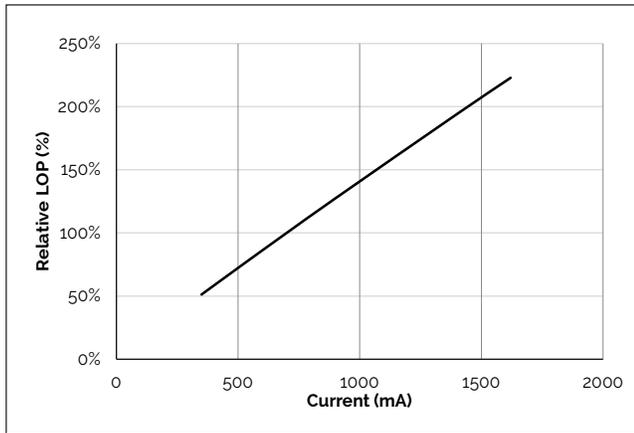
**Figure 1: Vero SE 18B Drive Current vs. Voltage**



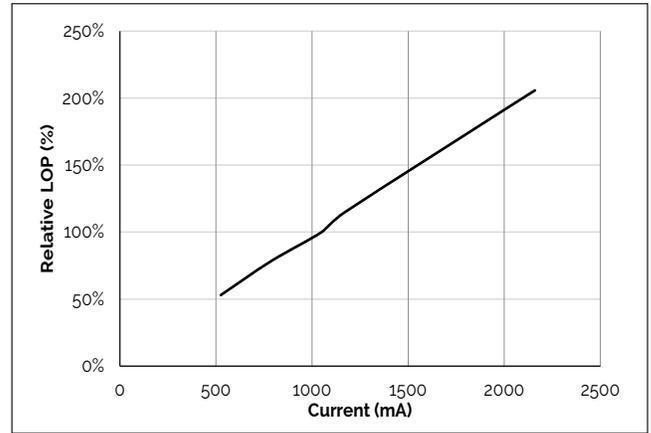
**Figure 2: Vero SE 18C Drive Current vs. Voltage**



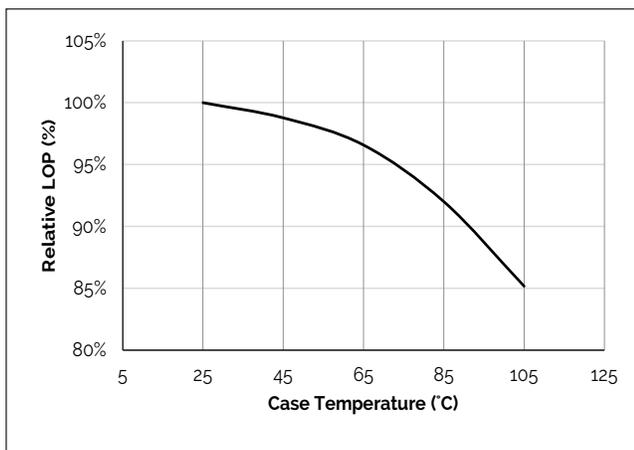
**Figure 3: Vero SE 18B Typical Relative Flux vs. Current**



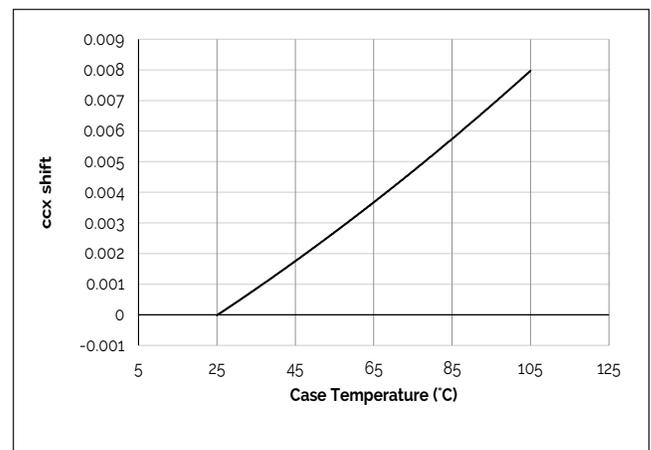
**Figure 4: Vero SE 18C Typical Relative Flux vs. Current**



**Figure 5: Typical DC Flux vs. Case Temperature**



**Figure 6: Typical DC ccx Shift vs. Case Temperature**



Notes for Figures 1-4:

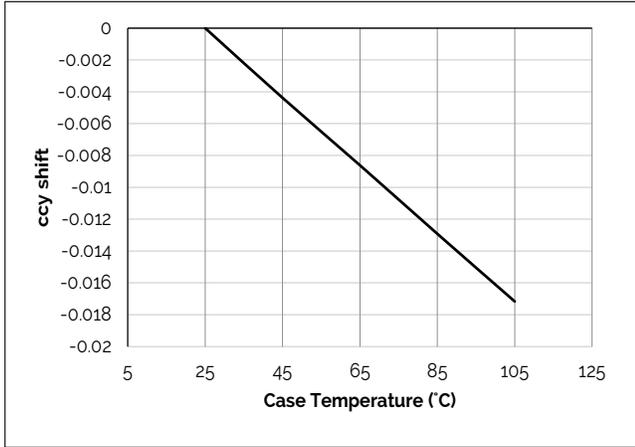
1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
2. Products tested under pulsed condition (10ms pulse width) at nominal test current where  $T_j$  (junction temperature) =  $T_c$  (case temperature) = 25°C.

Note for Figures 5-6:

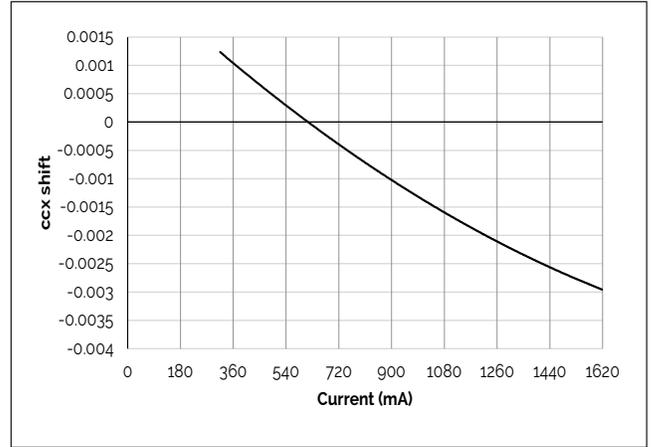
1. Characteristics shown for Warm White.

# Performance Curves

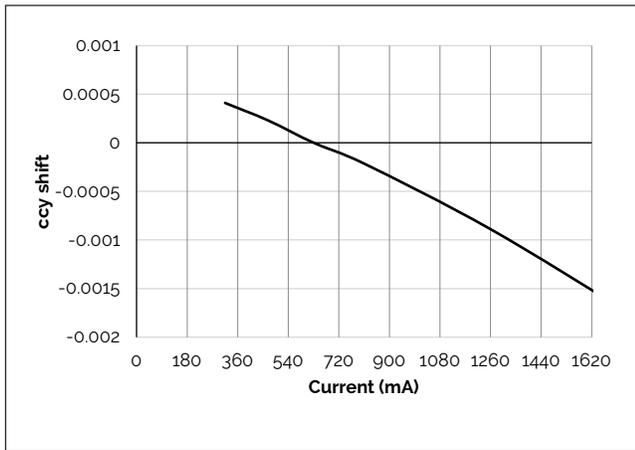
**Figure 7: Typical DC ccy Shift vs. Case Temperature**



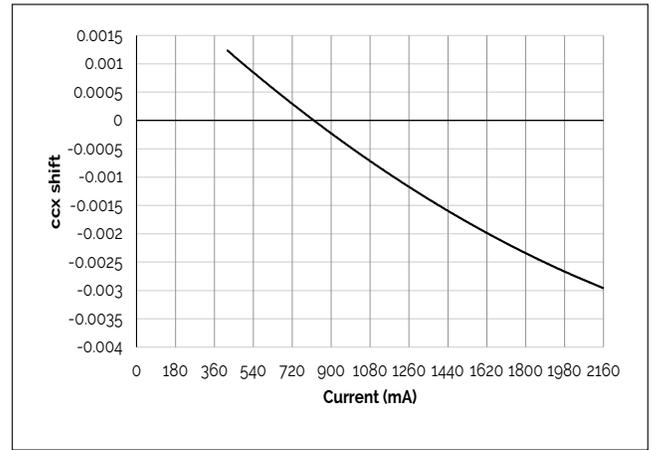
**Figure 8: Vero SE 18B Drive Current vs. ccx Shift**



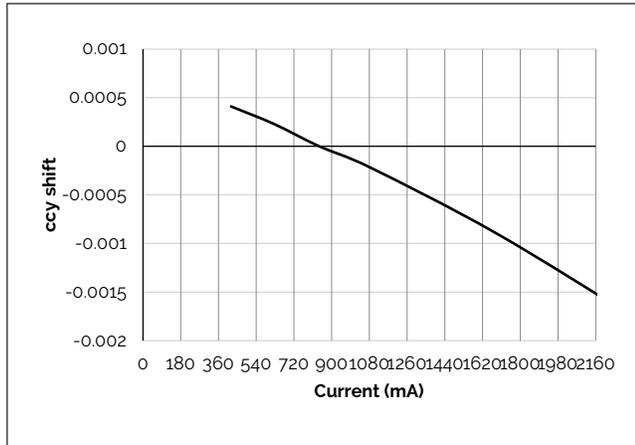
**Figure 9: Vero SE 18B Drive Current vs. ccy Shift**



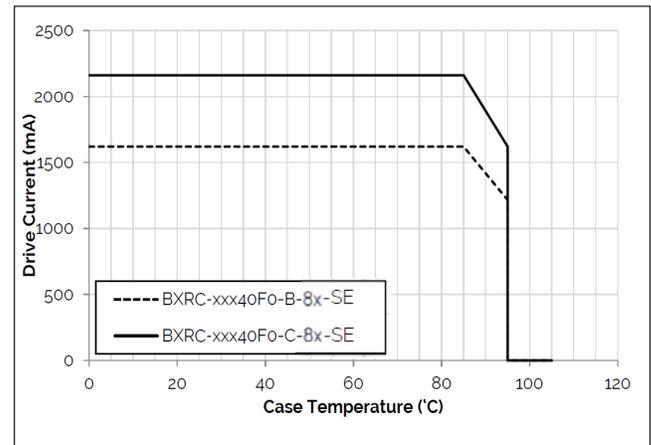
**Figure 10: Vero SE 18C Drive Current vs. ccx Shift**



**Figure 11: Vero SE 18C Drive Current vs. ccy Shift**



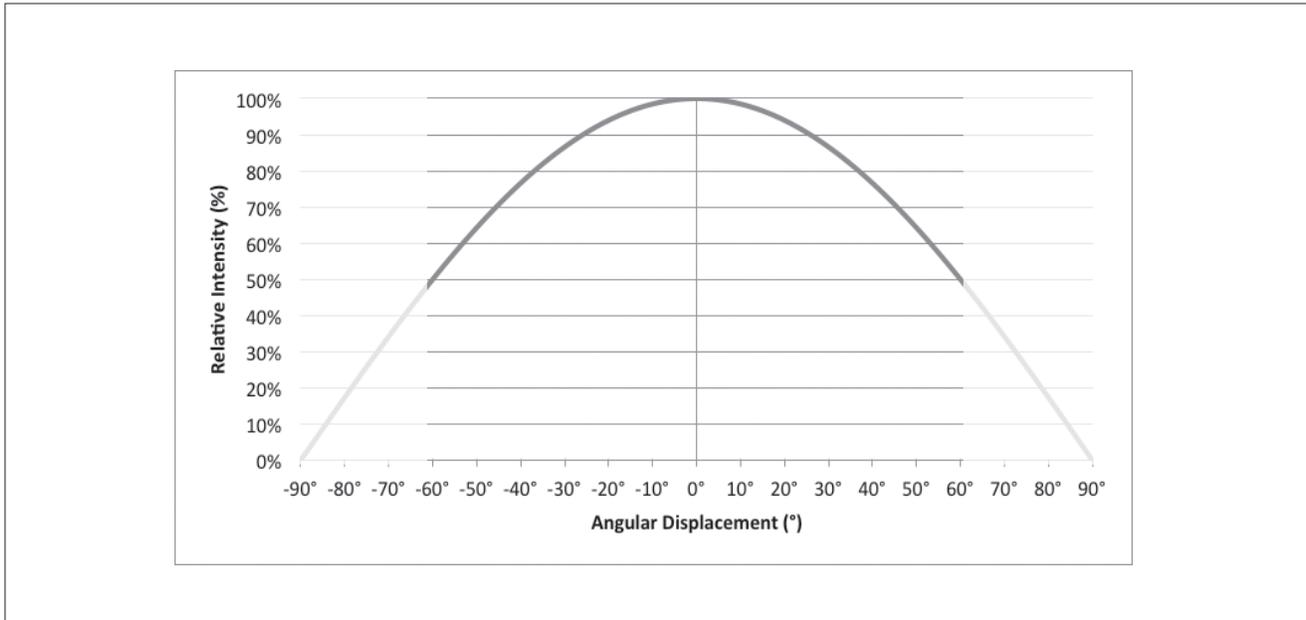
**Figure 12: Derating Curve**



Note for Figures 5-9:  
1. Characteristics shown for Warm White.

# Typical Radiation Pattern

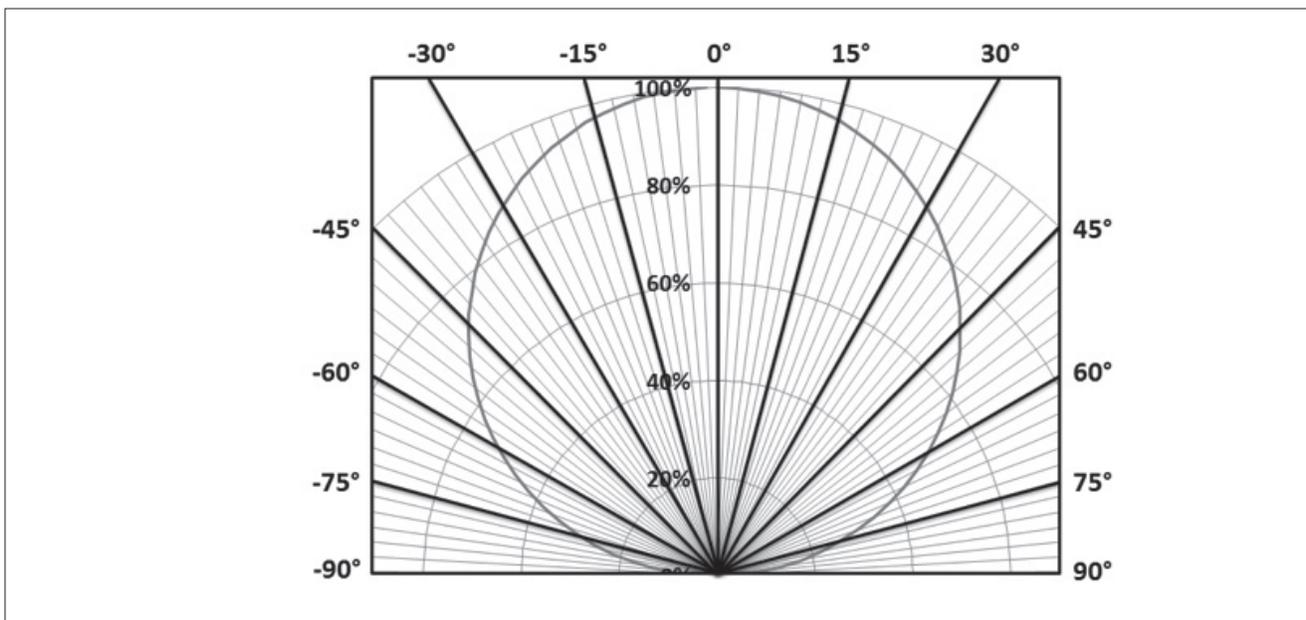
**Figure 13: Typical Spatial Radiation Pattern**



Notes for Figure 13:

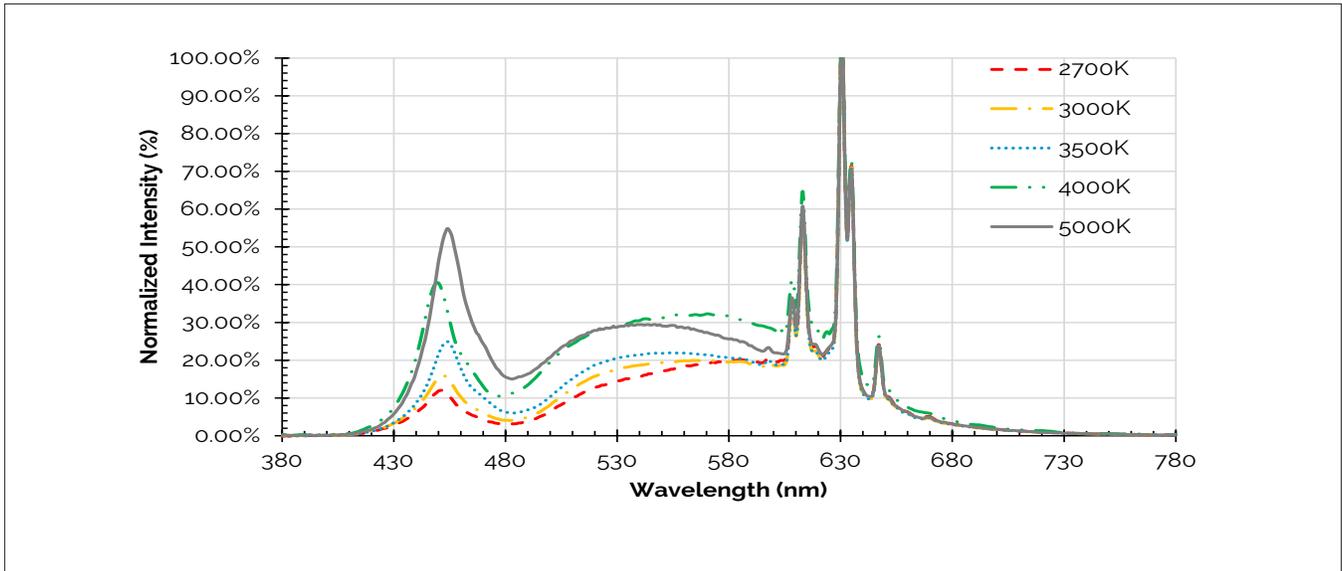
1. Typical viewing angle is 120°.
2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

**Figure 14: Typical Polar Radiation Pattern**



# Typical Color Spectrum

Figure 15: Typical Color Spectrum

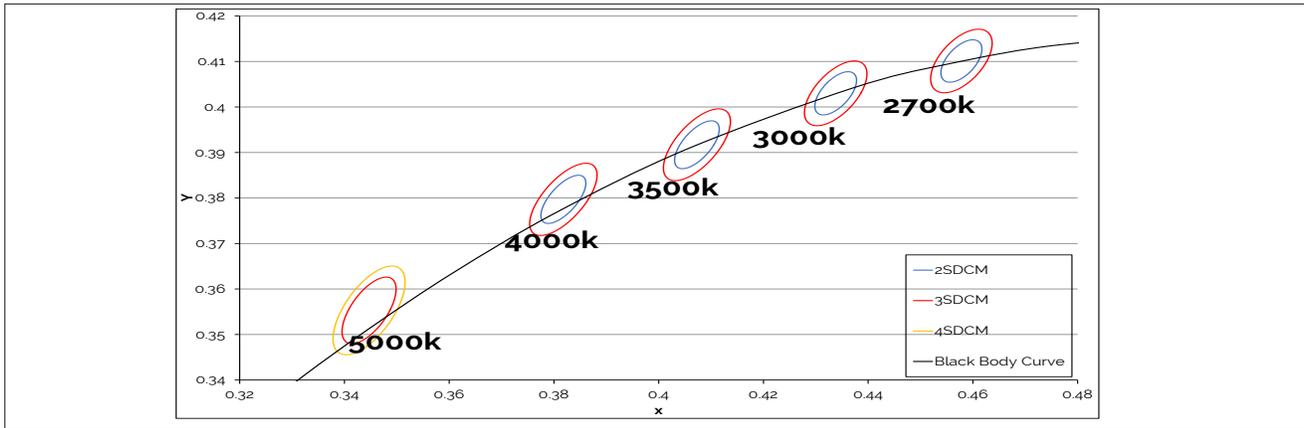


Notes for Figure 15:

1. Color spectra measured at nominal current for  $T_j = T_c = 85^\circ\text{C}$ .
2. Color spectra shown is 2700K and 90CRI.
3. Color spectra shown is 3000K and 90 CRI.
4. Color spectra shown is 3500K and 90 CRI.
5. Color spectra shown is 4000K and 90 CRI.
6. Color spectra shown is 5000K and 90 CRI.

# Color Binning Information

**Figure 16: Warm, Neutral and Cool White Test Bins in xy Color Space**



Note: Pulsed Test Conditions,  $T_c = 85^\circ\text{C}$

**Table 8: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to  $T_c = 85^\circ\text{C}$ )**

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
83 (3 SDCM)	(2651K - 2794K)	(2968K - 3136K)	(3369K - 3586K)	(3851K - 4130K)
82 (2 SDCM)	(2674K - 2769K)	(2995K - 3107K)	(3404K - 3548K)	(3895K - 4081K)
Center Point (x,y)	(0.4578, 0.4101)	(0.4338, 0.403)	(0.4073, 0.3917)	(0.3818, 0.3797)

**Table 9: Cool White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to  $T_c = 85^\circ\text{C}$ )**

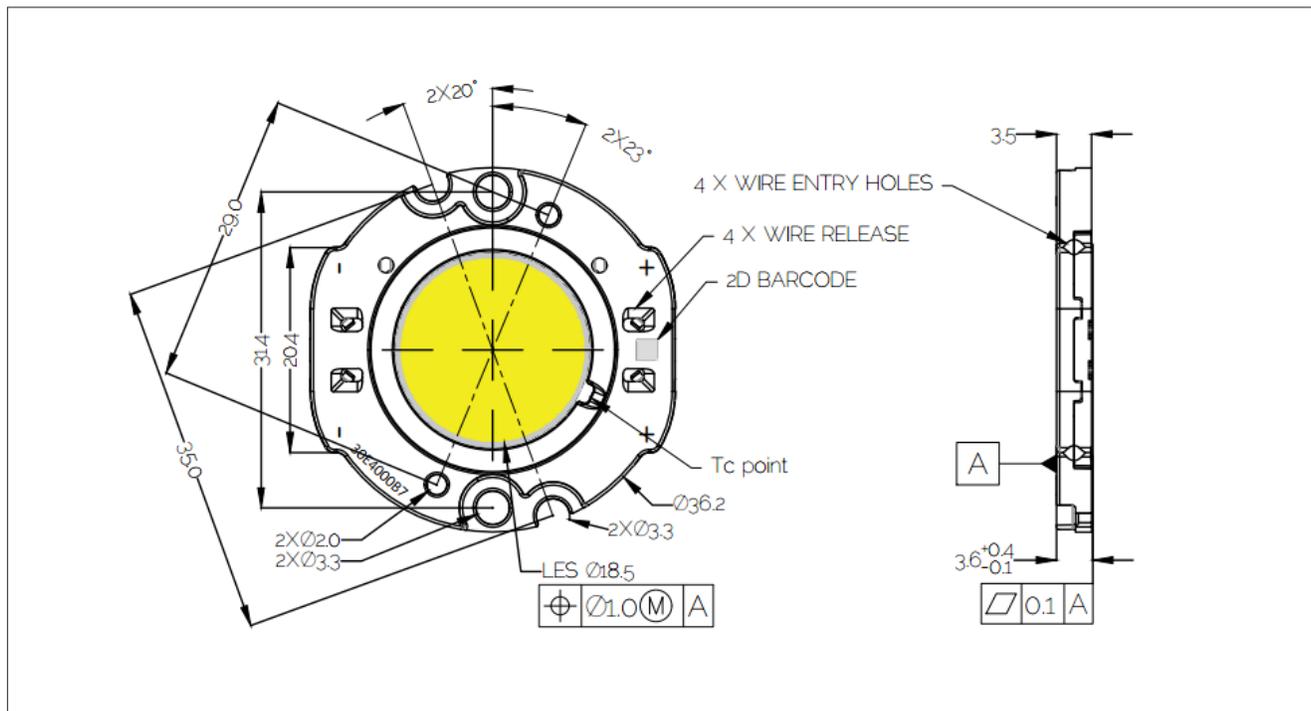
Bin Code	5000K
ANSI Bin (for reference only)	(4745K - 5311K)
84 (4 SDCM)	(4801K - 5282K)
83 (3 SDCM)	(4835K - 5215K)
Center Point (x,y)	(0.3447, 0.3553)

Note for Tables 8-g:

1. Bridgelux maintains a tolerance of +/- 0.007 on x and y color coordinates in the CIE 1931 color Space.

# Mechanical Dimensions

**Figure 17: Drawing for Vero SE 18 LED Array**

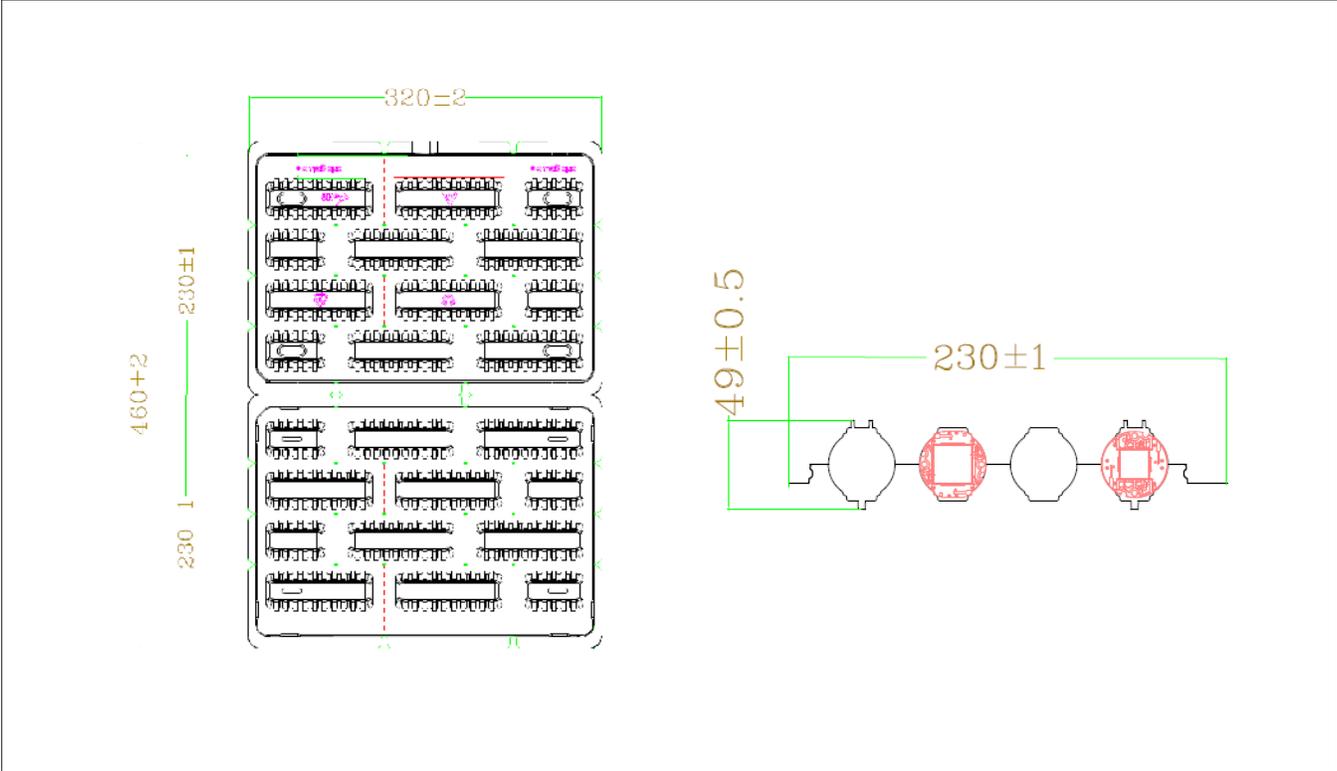


Notes for Figure 17:

1. Drawings are not to scale.
2. Drawing dimensions are in millimeters.
3. Unless otherwise specified, tolerances are  $\pm 0.1\text{mm}$ .
4. Mounting holes (2X) are for M3 screws.
5. Bridgelux recommends two tapped holes for mounting screws with  $35 \pm 0.10\text{mm}$  center-to-center spacing.
6. Screws with flat shoulders (pan, dome, button, round, truss, mushroom) provide optimal torque control. Do NOT use flat, countersink, or raised head screws.
7. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of  $\pm 0.2\text{mm}$ .
8. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array

# Packaging and Labeling

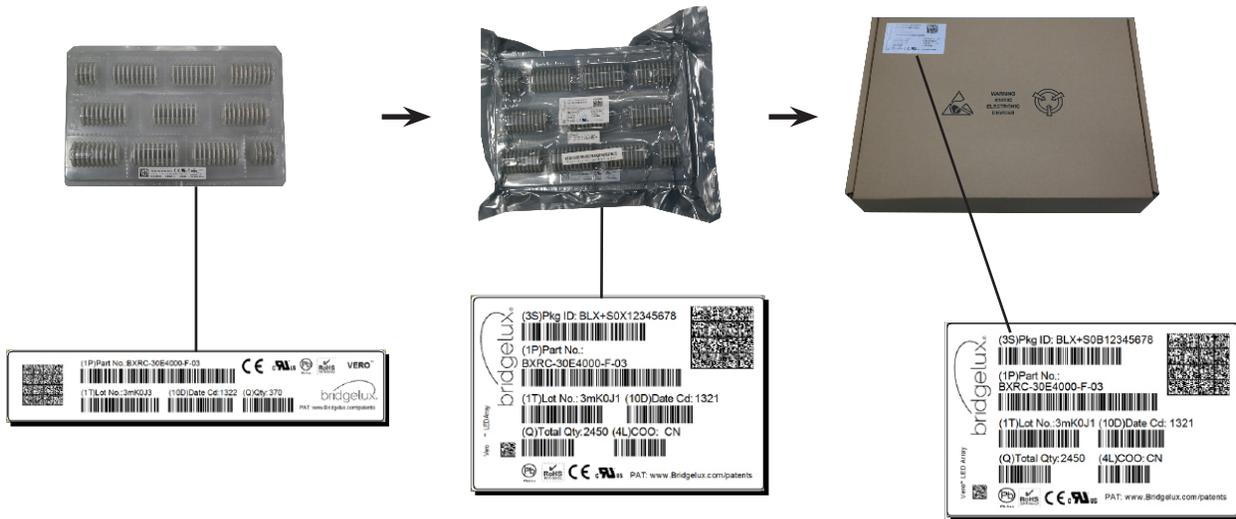
Figure 18: Drawing for Vero SE 18 Packaging Tray



- Notes for Figure 18:
1. Dimensions are in millimeters.
  2. Drawings are not to scale.

# Packaging and Labeling

**Figure 19: Vero SE Series Packaging and Labeling**



Notes for Figure 19:

1. Each tray holds 100 COBs.
2. Each tray is vacuum sealed in an anti-static bag and placed in its own box.
3. Each tray, bag and box is to be labeled as shown above.

**Figure 20: Product Labeling**

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



# Design Resources

## Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the Vero SE product family of LED array products. For all available application notes visit [www.bridgelux.com](http://www.bridgelux.com).

## Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit [www.bridgelux.com](http://www.bridgelux.com).

## 3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux Vero SE LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

## LM80

LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

# Precautions

## CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN31 for additional information.

## CAUTION: RISK OF BURN

Do not touch the Vero SE LED array during operation. Allow the array to cool for a sufficient period of time before handling. The Vero SE LED array may reach elevated temperatures such that could burn skin when touched.

## CAUTION

### CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area). Optical devices may be mounted on the top surface of the plastic housing of the Vero SE LED array. Use the mechanical features of the LED array housing, edges and/or mounting holes to locate and secure optical devices as needed.

# Disclaimers

## MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

## STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

# About Bridgelux: Bridging Light and Life™

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

**For more information about the company, please visit**

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