



Bridgelux® E8 CA HE Thrive™ Array

Product Data Sheet DS328



BXKC-27S | 30S | 35S | 40S | 50S | 57S | 65S

Introduction

E8 CA HE Thrive



Bridgelux Thrive™ combines unique chip, phosphor and packaging technology to closely match the spectra of natural light over the visible wavelength range. Thrive can be used in constant color point luminaires to bring full spectrum natural light indoors or in tunable white luminaires to incorporate circadian elements that may impact human well-being. The high fidelity spectral output of Thrive creates stunning environments with excellent color rendering and outstanding TM30 metrics. Thrive is available in both SMD components and LED arrays to enable a broad range of lighting applications including retail, hospitality, office, education, architectural, museums, healthcare and residential lighting.

Features

- Engineered spectrum to closely match natural light
- CRI >95, R1-R15 >90, high Rf and Rg values
- High efficacy full spectrum solution
- No violet chip augmentation
- Hot color targeted
- Form factor consistent with existing Bridgelux COB arrays
- Broad product platform availability (SMDs and COBs)

Benefits

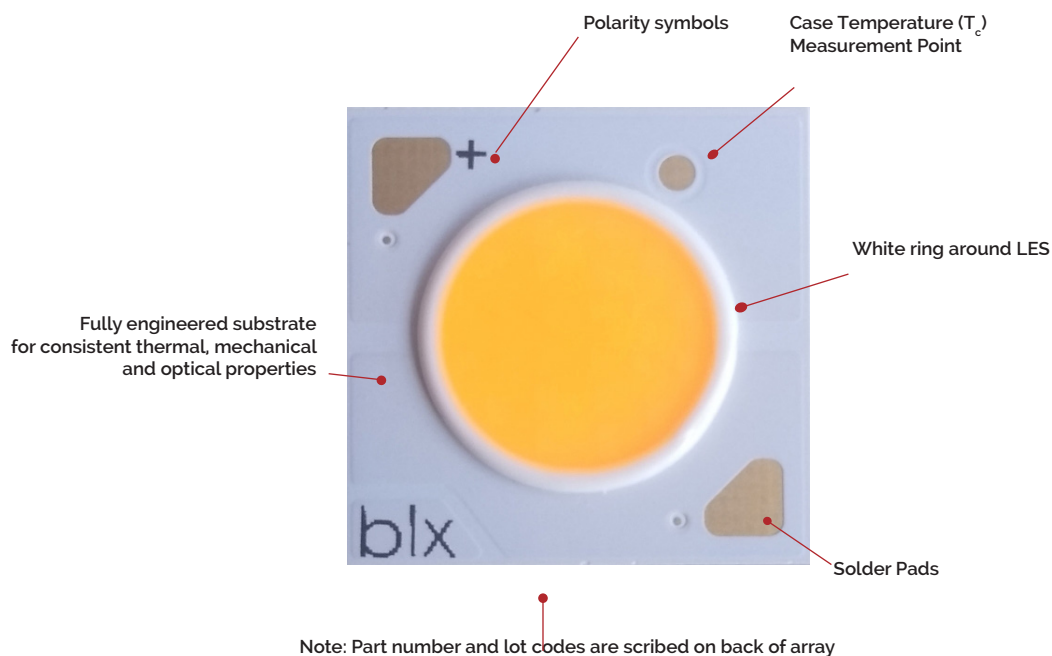
- Full consistent spectrum with fewer spectral spikes
- Natural and vivid color rendering
- Greater energy savings, lower utility costs
- Economical, high efficiency solution
- Uniform and consistent white light at application conditions
- Ease of design and rapid go-to-market
- Enables greater design flexibility and platform color consistency

Contents

Product Feature Map	2
Product Nomenclature	2
Product Selection Guide	3
Spectrum Characteristics	6
Electrical Characteristics	9
Absolute Maximum Ratings	10
Eye Safety	11
Product Bin Definitions	12
Performance Curves	13
Typical Radiation Pattern	15
Mechanical Dimensions	16
Packaging and Labeling	17
Design Resources	19
Precautions	19
Disclaimers	19
About Bridgelux	20

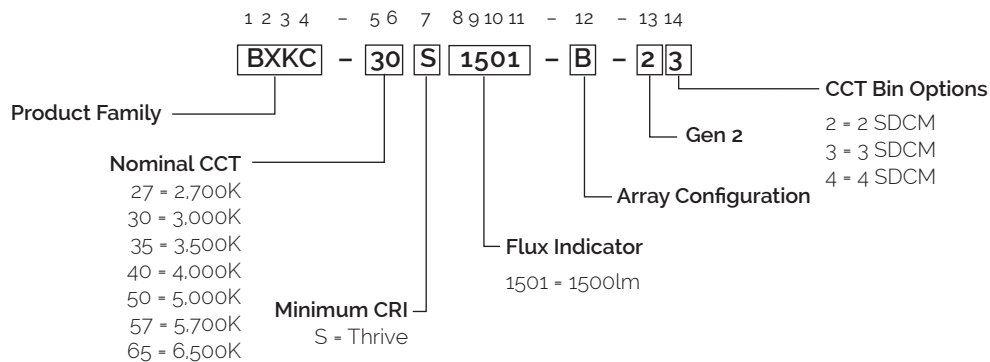
Product Feature Map

Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The ECA arrays are the most compact chip-on-board devices across all of Bridgelux's LED Array products. The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the ECA family of products.



1. Product Nomenclature

The part number designation for Bridgelux COB arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Pulsed Measurement Data ($T_c = 25^\circ\text{C}$)

Part Number ^{1,6}	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical V_f (V)	Typical Pulsed Flux ^{4,5,6,7} $T_c = 25^\circ\text{C}$ (lm)	Minimum Pulsed Flux ^{6,7,8} $T_c = 25^\circ\text{C}$ (lm)	Typical Power (W)	Typical Efficacy (lm/W)	Typical Photosynthetic Photon Flux (PPF)	Typical Photon Efficiency ($\mu\text{mol/J}$)
BXKC-27S1501-B-23	2700	95	200	34.8	731	636	7.0	105	14.65	4.43
BXKC-30S1501-B-23	3000	95	200	34.8	786	684	7.0	113	14.81	4.48
BXKC-35S1501-B-23	3500	95	200	34.8	845	735	7.0	121	15.03	4.54
BXKC-40S1501-B-23	4000	95	200	34.8	859	747	7.0	123	15.31	4.61
BXKC-50S1501-B-24	5000	95	200	34.8	902	784	7.0	130	15.34	4.62
BXKC-57S1501-B-24	5700	95	200	34.8	895	779	7.0	129	16.17	4.87
BXKC-65S1501-B-24	6500	95	200	34.8	892	776	7.0	128	15.68	4.72

Table 2: Selection Guide, Stabilized DC Test Performance ($T_c = 85^\circ\text{C}$)^{4,5,6}

Part Number ^{1,6}	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical V_f (V)	Typical DC Flux ^{4,5,6,7} $T_c = 85^\circ\text{C}$ (lm)	Minimum DC Flux ^{6,7,8,9} $T_c = 85^\circ\text{C}$ (lm)	Typical Power (W)	Typical Efficacy (lm/W)	Typical Photosynthetic Photon Flux (PPF)	Typical Photon Efficiency ($\mu\text{mol/J}$)
BXKC-27S1501-B-23	2700	95	200	34.0	658	572	6.8	97	13.48	4.15
BXKC-30S1501-B-23	3000	95	200	34.0	707	615	6.8	104	13.53	4.18
BXKC-35S1501-B-23	3500	95	200	34.0	760	662	6.8	112	13.91	4.29
BXKC-40S1501-B-23	4000	95	200	34.0	773	673	6.8	114	14.11	4.34
BXKC-50S1501-B-24	5000	95	200	34.0	811	706	6.8	119	14.17	4.37
BXKC-57S1501-B-24	5700	95	200	34.0	806	701	6.8	119	14.38	4.43
BXKC-65S1501-B-24	6500	95	200	34.0	803	699	6.8	118	14.21	4.38

Notes for Table 1 & 2:

- Product CCT is not targeted at $T_j = 85^\circ\text{C}$. Nominal CCT as defined by ANSI C78.377-2011.
- All CRI values are measured at $T_j = T_c = 25^\circ\text{C}$. CRI values are minimums. Bridgelux maintains a ± 3 tolerance on CRI values.
- Drive current is referred to as nominal drive current.
- Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) = T_c (case temperature) = 25°C . Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- Typical performance values are provided as a reference only and are not a guarantee of performance.
- Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C . Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
- Minimum flux values at the nominal test current are guaranteed by 100% test.
- Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

Performance at Commonly Used Drive Currents

ECA HE Thrive LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. ECA HE Thrive LED Arrays may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 10 and the flux vs. current characteristics shown in Figures 11. The performance at commonly used drive currents is summarized in Table 3.

Table 3: Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current ¹ (mA)	Typical V_f $T_c = 25^\circ\text{C}$ (V)	Typical Power $T_c = 25^\circ\text{C}$ (W)	Typical Flux ² $T_c = 25^\circ\text{C}$ (lm)	Typical DC Flux ³ $T_c = 85^\circ\text{C}$ (lm)	Typical Efficacy $T_c = 25^\circ\text{C}$ (lm/W)
BXKC-27S1501-B-23	95	50	32.6	1.6	190	172	116
		100	33.4	3.3	377	343	113
		200	34.8	7.0	731	658	105
		400	37.1	14.8	1344	1187	91
		480	37.9	18.2	1572	1371	86
BXKC-30S1501-B-23	95	50	32.6	1.6	204	185	125
		100	33.4	3.3	406	368	121
		200	34.8	7.0	786	707	113
		400	37.1	14.8	1445	1276	97
		480	37.9	18.2	1690	1475	93
BXKC-35S1501-B-23	95	50	32.6	1.6	219	199	135
		100	33.4	3.3	436	396	131
		200	34.8	7.0	845	760	121
		400	37.1	14.8	1553	1372	105
		480	37.9	18.2	1817	1585	100
BXKC-40S1501-B-23	95	50	32.6	1.6	223	202	137
		100	33.4	3.3	444	403	133
		200	34.8	7.0	859	773	123
		400	37.1	14.8	1579	1395	106
		480	37.9	18.2	1847	1612	101
BXKC-50S1501-B-24	95	50	32.6	1.6	234	212	144
		100	33.4	3.3	466	423	139
		200	34.8	7.0	902	811	130
		400	37.1	14.8	1657	1464	112
		480	37.9	18.2	1939	1691	106
BXKC-57S1501-B-24	95	50	32.6	1.6	233	211	143
		100	33.4	3.3	462	420	138
		200	34.8	7.0	895	806	129
		400	37.1	14.8	1646	1454	111
		480	37.9	18.2	1925	1680	106
BXKC-65S1501-B-24	95	50	32.6	1.6	232	210	142
		100	33.4	3.3	461	418	138
		200	34.8	7.0	892	803	128
		400	37.1	14.8	1640	1449	111
		480	37.9	18.2	1918	1674	105

Notes for Table 3:

1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Spectrum Characteristics

Table 4: Typical Color Rendering Index and TM-30 Values at $T_c=85^\circ\text{C}$

Nominal CCT ¹	R _f	R _g	R ₁	R ₂	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	R ₉	R ₁₀	R ₁₁	R ₁₂	R ₁₃	R ₁₄	R ₁₅
2700K	95	103	98.0	99.0	94.0	95.0	98.0	98.0	97.0	98.0	95.0	97.0	92.0	98.0	98.0	96.0	99.0
3000K	96	102	99.0	98.0	94.0	95.0	98.0	98.0	97.0	98.0	95.0	95.0	94.0	94.0	99.0	95.0	99.0
3500K	97	100	96.0	97.0	99.0	97.0	96.0	95.0	98.0	99.0	97.0	95.0	95.0	93.0	96.0	98.0	97.0
4000K	97	100	97.0	98.0	99.0	98.0	98.0	97.0	98.0	99.0	98.0	97.0	97.0	96.0	97.0	98.0	98.0
5000K	96	100	98.0	98.0	99.0	97.0	98.0	98.0	97.0	98.0	97.0	99.0	98.0	93.0	98.0	99.0	98.0
5700K	96	100	98.0	99.0	99.0	98.0	98.0	97.0	98.0	98.0	96.0	99.0	98.0	95.0	99.0	99.0	99.0
6500K	96	99	99.0	99.0	99.0	97.0	98.0	98.0	98.0	99.0	98.0	98.0	98.0	95.0	99.0	99.0	98.0

Note for Table 4:

1. Bridgelux maintains a tolerance of ± 3 on Color Rendering Index R1-R15 measurements and TM-30 measurements.

Figure 1: 2700K Thrive TM-30 Graphs

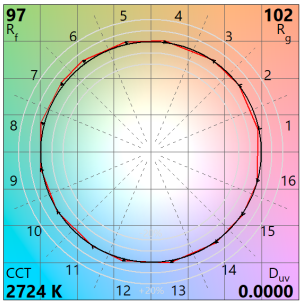
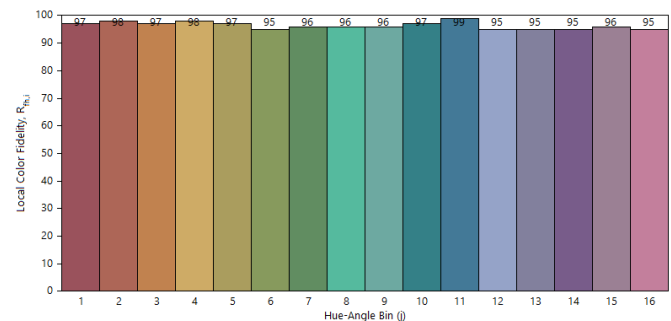


Figure 2: 3000K Thrive TM-30 Graphs

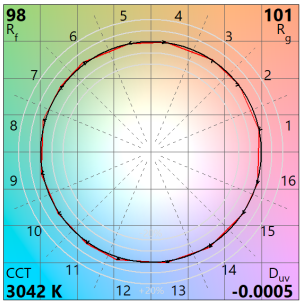
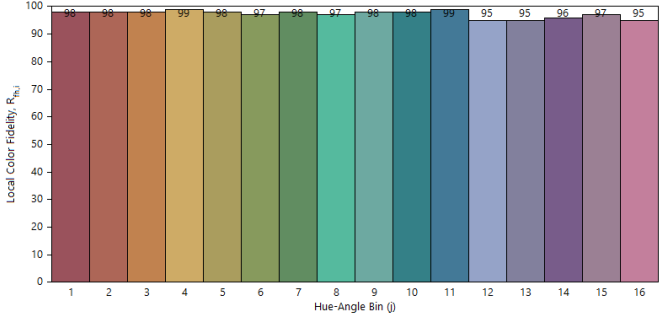
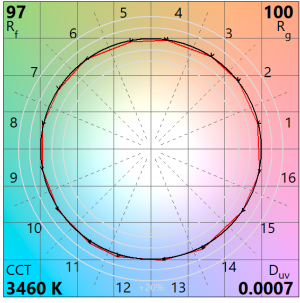
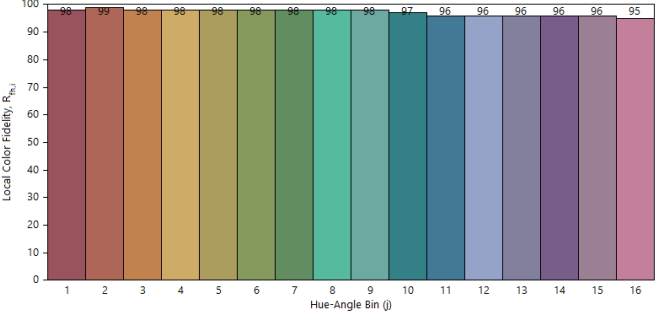


Figure 3: 3500K Thrive TM-30 Graphs



Spectrum Characteristics

Figure 4: 4000K Thrive TM-30 Graphs

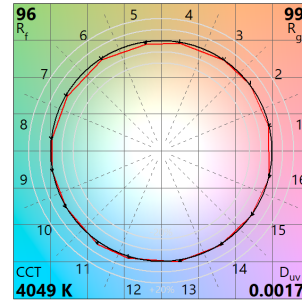
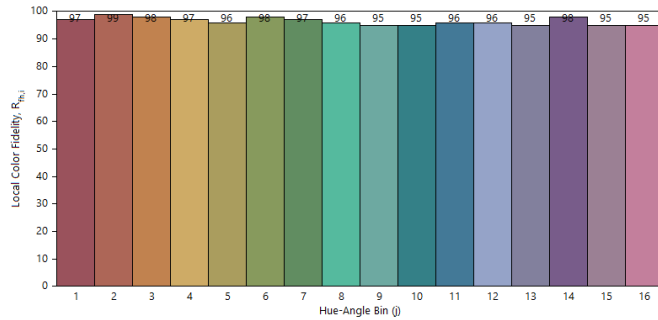


Figure 5: 5000K Thrive TM-30 Graphs

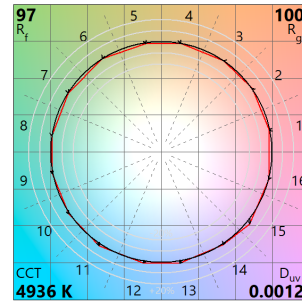
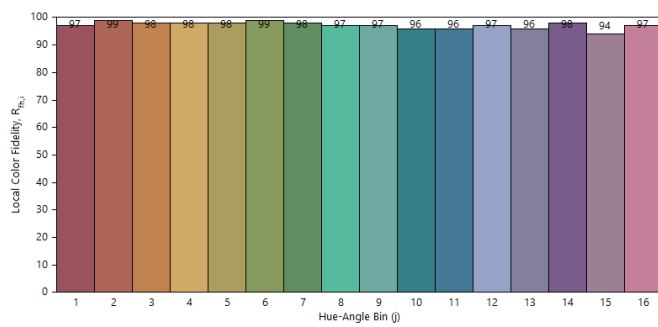


Figure 6: 5700K Thrive TM30 Graphs

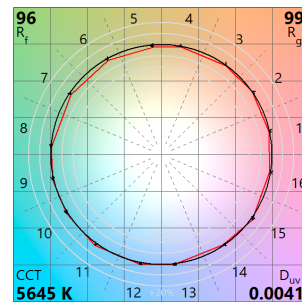
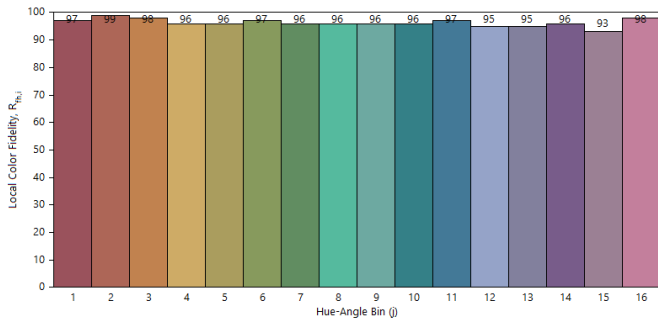
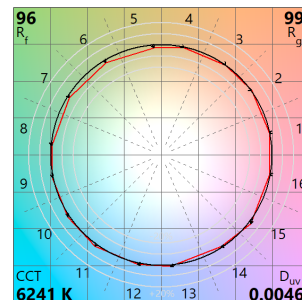
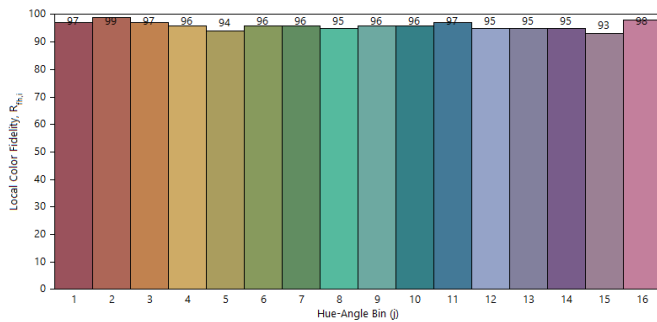
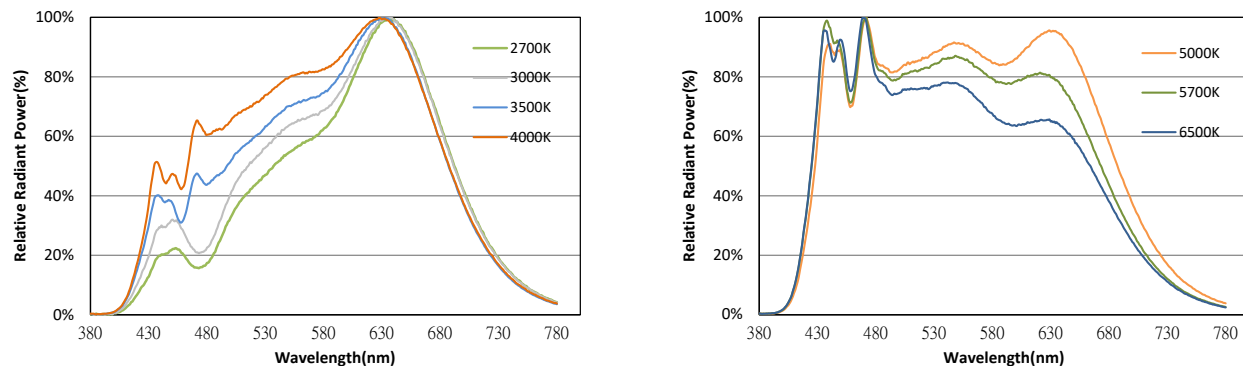


Figure 7: 6500K Thrive TM-30 Graphs



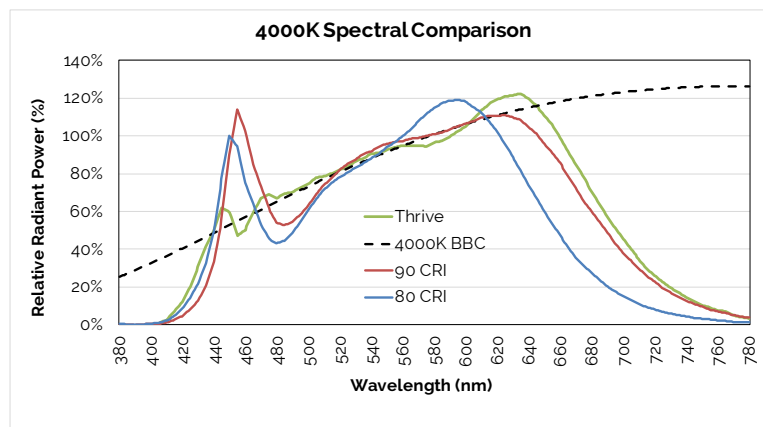
Spectrum Characteristics

Figure 8: Typical Color Spectrum



Note for Figure 8:

1. Color spectra measured at nominal current for $T_j = 85^{\circ}\text{C}$.



Spectral Matching to Natural Light

Humans have evolved and thrived for millions of years under the sun's natural daylight. While discussions continue regarding the development of LED products with artificial spectra aimed at increasing productivity and focus or helping with relaxation, the long-term physiological effects of such altered environments on humans remains unknown.

Bridgelux Thrive is engineered to provide the closest match to natural light using proprietary chip, phosphor and packaging technology. Bridgelux is working with our customers and industry partners to define new metrics to describe and quantify this spectral matching; going beyond today's quality of light metrics such as CRI and TM-30.

To quantify spectral matching, Bridgelux has defined a new term: Average Spectral Difference (ASD). ASD is calculated by measuring the absolute difference between the LED spectrum and a natural light source spectrum at discrete wavelengths. These values are then averaged across different wavelength ranges and reported as a percentage. Natural light is defined by the Black Body Curve for sources below 5000K or by the CIE Standard Illuminant D for sources of 5000K or above (D50 for example).

Bridgelux Thrive has an ASD between 3% and 7% for all color points (2700K – 6500K) across the typical LED wavelength range of 440-650nm. This includes a very close spectral match, with an ASD of only 2% for some color point options, in the blue/cyan color range where most other LED light sources suffer. For comparison purposes, standard 80, 90 and 98 CRI light sources have an ASD that is 2-6 times larger than Thrive over the same wavelength range and up to 20 times greater in the cyan wavelength range.

As the industry evolves toward human centric lighting, Bridgelux will work with our customers and industry experts to educate the market about the benefits of the ASD metric to further quantify the quality of light.

Electrical Characteristics

Table 5: Electrical Characteristics

Part Number	Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^{\circ}\text{C}$ (V) ^{1, 2, 3, 8}			Typical Coefficient of Forward Voltage ⁴ $\Delta V_f / \Delta T_c$ (mV/ $^{\circ}\text{C}$)	Typical Thermal Resistance Junction to Case ^{5,6} R_{j-c} ($^{\circ}\text{C}/\text{W}$)	Driver Selection Voltages ⁷ (V)	
		Minimum	Typical	Maximum			V_f Min. Hot $T_c = 105^{\circ}\text{C}$ (V)	V_f Max. Cold $T_c = -40^{\circ}\text{C}$ (V)
BXKC-xxS1501-B-2x	200	31.3	34.8	37.9	14.1	0.71	30.4	38.8

Notes for Table 5:

- Parts are tested in pulsed conditions, $T_c = 25^{\circ}\text{C}$. Pulse width is 10ms.
- Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- Bridgelux maintains a tester tolerance of $\pm 0.10\text{V}$ on forward voltage measurements.
- Typical coefficient of forward voltage tolerance is $\pm 0.1\text{mV}$ for nominal current.
- Thermal resistance values are based from test data of a 3000K 95CRI product.
- Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
- This product has been designed and manufactured per IEC 62031:2014. This product has passed dielectric withstand voltage testing at 1160 V. The working voltage designated for the insulation is 80V d.c. The maximum allowable voltage across the array must be determined in the end product application.

Absolute Maximum Ratings

Table 6: Maximum Ratings

Parameter	Maximum Rating
LED Junction Temperature (T_j)	125°C
Storage Temperature	-40°C to +105°C
Operating Case Temperature ¹ (T_c)	105°C
Soldering Temperature ²	300°C or lower for a maximum of 3.5sec- onds
	BXKC-xxS1501-B-2x
Maximum Drive Current ³	480 mA
Maximum Peak Pulsed Drive Current ⁴	680mA
Maximum Reverse Voltage ⁵	-60 V

Notes for Table 6:

1. For IEC 62717 requirement, please consult your Bridgelux sales representative.
2. Refer to Bridgelux Application Note AN101: Handling and Assembly of Bridgelux ECA LED Arrays.
3. Arrays may be driven at higher currents however lumen maintenance may be reduced.
4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Eye Safety

Table 7: Eye Safety Risk Group (RG) Classifications

Part Number	Drive Current ⁵ (mA)	CCT ^{2,5}			
		2700K/3000K	4000K ²	5000K ³	6500K ⁴
BXKC-xxS1501-B-2x	335	RG1	RG1	RG1	RG1
	465	RG1	RG1	RG1	RG2
	480	RG1	RG1	RG2	RG2

Notes for Table 7:

1. Eye safety classification for the use of Bridgelux ECA LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.
2. For products classified as RG2 at 5000K $E_{thr} = 1315.8$ lx.
3. For products classified as RG2 at 6500K, $E_{thr} = 1124.5$ lx.
4. Please contact your Bridgelux sales representative for E_{thr} values at specific drive currents and CCTs not listed.

Product Bin Definitions

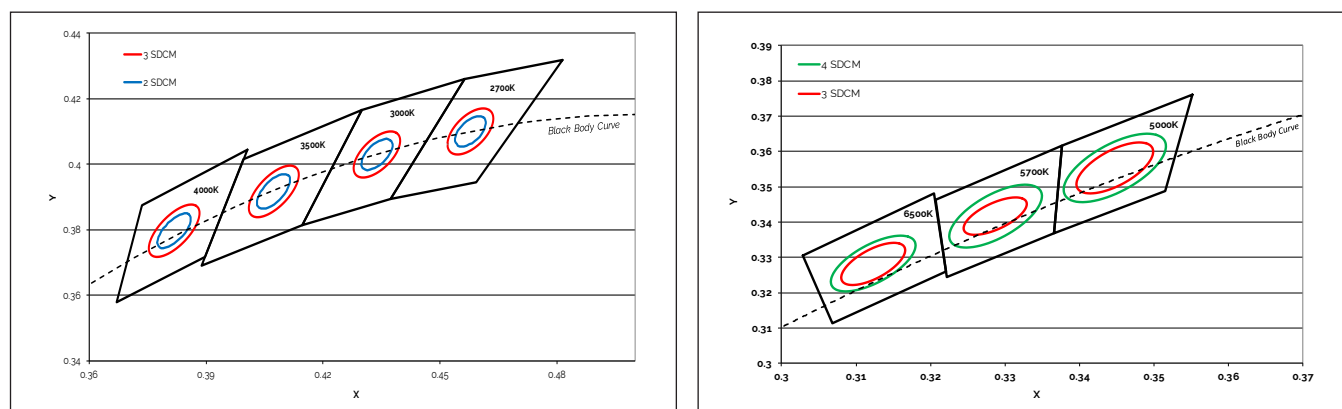
Table 8: 2-, 3- and 4-step MacAdam Ellipse Color Bin Definitions

CCT	Center Point		Degree	2-step		3-step		4-step	
	x	y		a	b	a	b	a	b
2700K	0.4578	0.4101	53.700	0.00540	0.00280	0.0081	0.0042	N/A	N/A
3000K	0.4338	0.403	53.217	0.00556	0.00272	0.0083	0.0041	N/A	N/A
3500K	0.4073	0.3917	54.000	0.00620	0.00272	0.0093	0.0041	N/A	N/A
4000K	0.3818	0.3797	53.717	0.00626	0.00268	0.0094	0.0040	N/A	N/A
5000K	0.3447	0.3553	59.617	N/A	N/A	0.0082	0.0035	0.0110	0.0047
5700K	0.3287	0.3417	59.060	N/A	N/A	0.0074	0.0032	0.0099	0.0042
6500K	0.3123	0.3282	58.567	N/A	N/A	0.0066	0.0028	0.0090	0.0038

Notes for Table 8:

1. Color binning at $T_c=85^\circ\text{C}$
2. Bridgelux maintains a tolerance of ± 0.007 on x and y color coordinates in the CIE 1931 color space.

Figure 9: C.I.E. 1931 Chromaticity Diagram (Color targeted at $T_c=85^\circ\text{C}$)



Performance Curves

Figure 10: Thrive Drive Current vs. Voltage ($T_c=25^\circ\text{C}$)

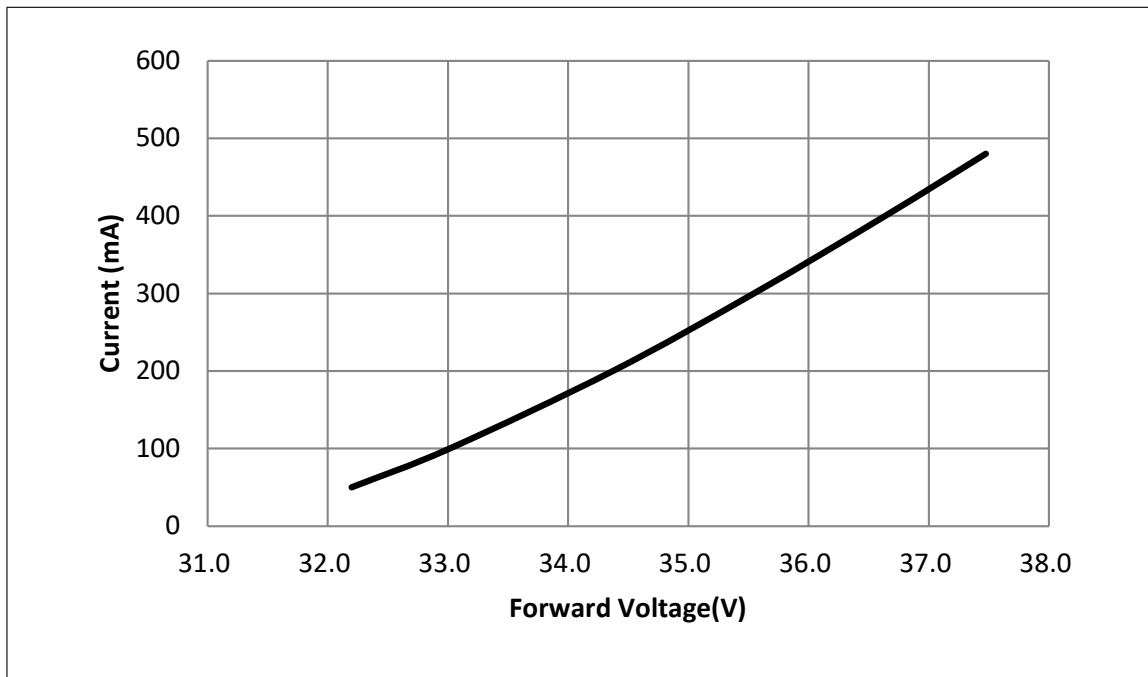
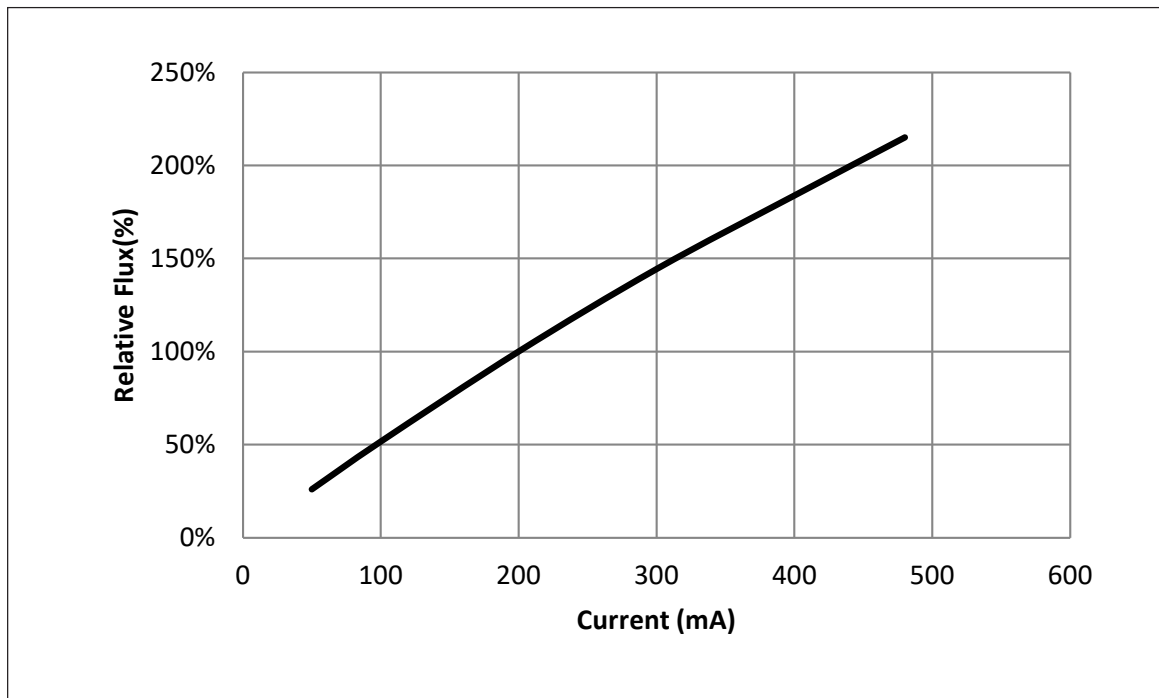


Figure 11: Typical Relative Flux vs. Current ($T_c=25^\circ\text{C}$)



Performance Curves

Figure 12: Typical DC Flux vs. Case Temperature

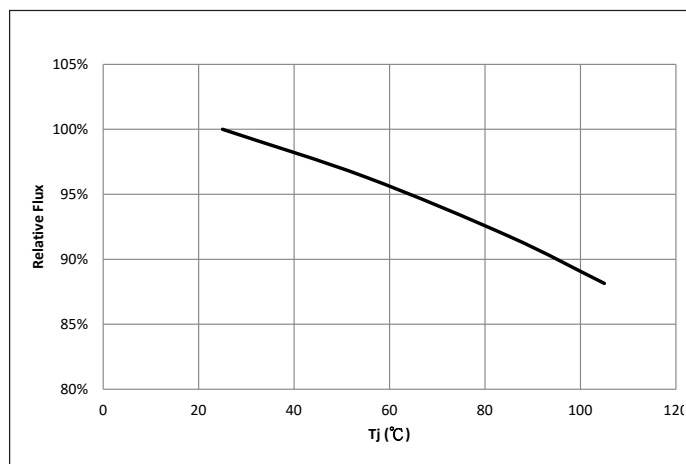


Figure 13: Typical ccx Shift vs. Case Temperature

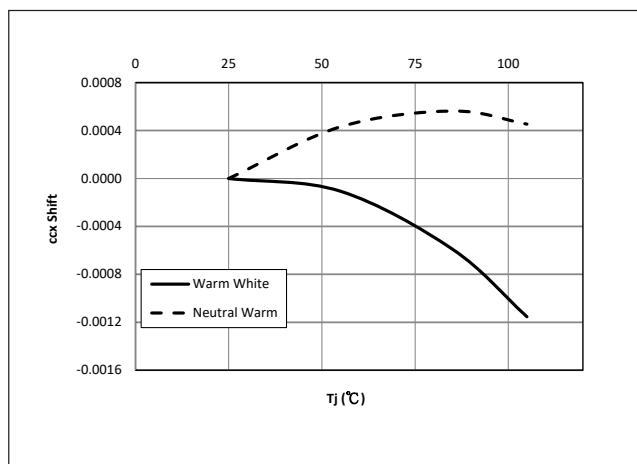
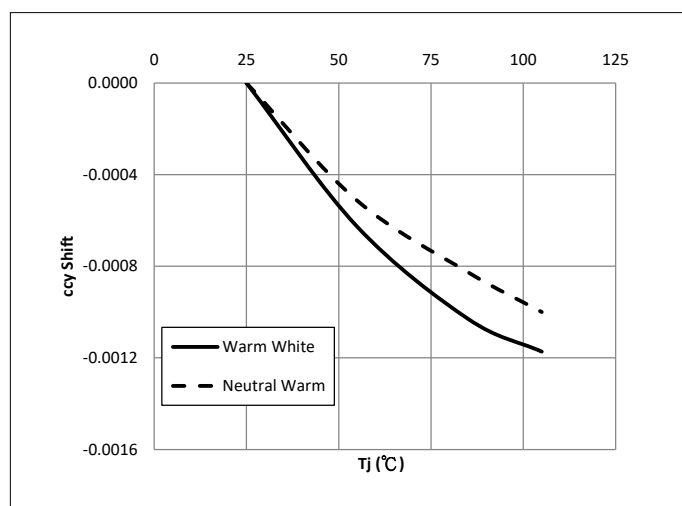


Figure 14: Typical ccy Shift vs. Case Temperature

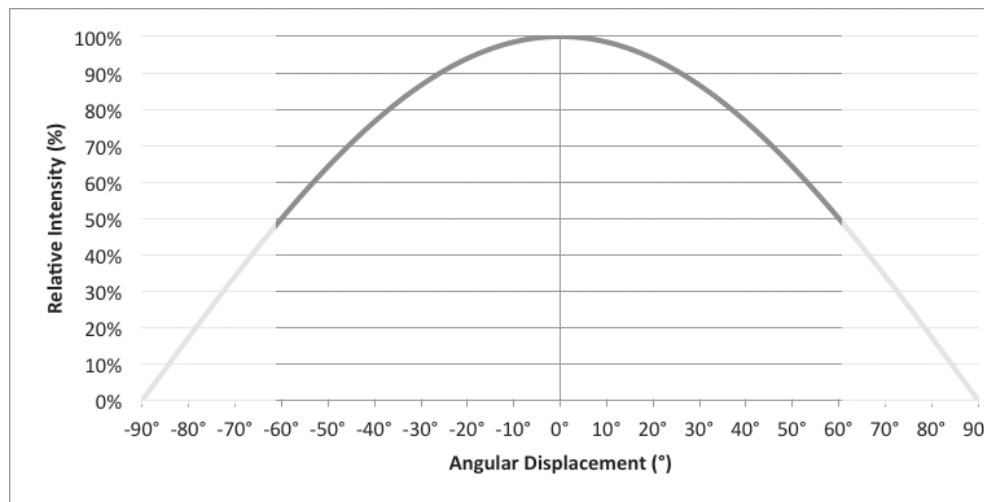


Notes for Figures 12-14:

1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
2. Characteristics shown for warm white based on 3000K Thrive
3. Characteristics shown for neutral white based on 4000K Thrive
3. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.

Typical Radiation Pattern

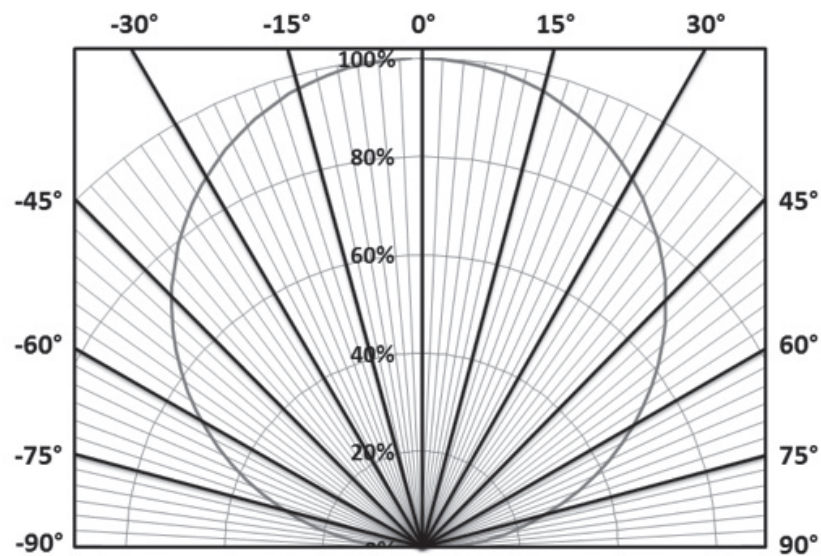
Figure 15: Typical Spatial Radiation Pattern



Notes for Figure 15:

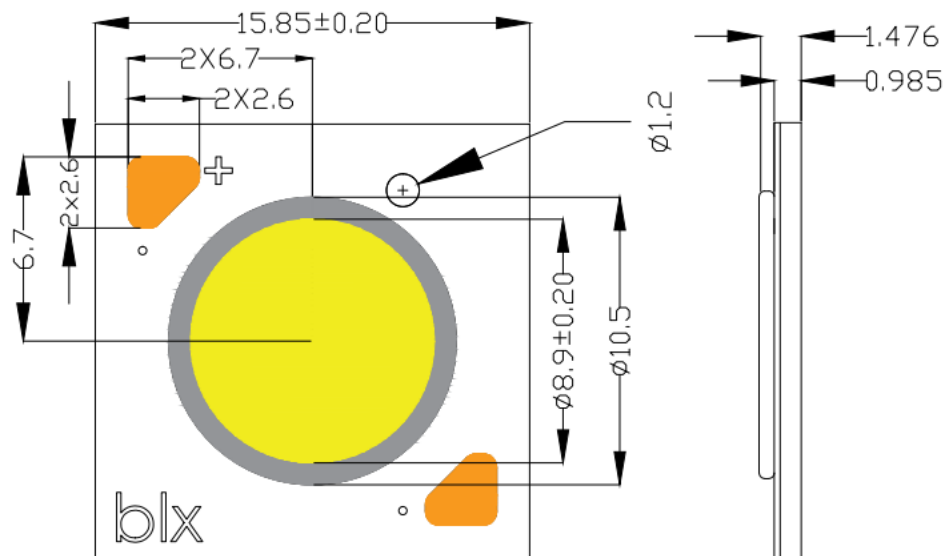
1. Typical viewing angle is 120°.
2. The viewing angle is defined as the off axis angle from the centerline where intensity is $\frac{1}{2}$ of the peak value.

Figure 16: Typical Polar Radiation Pattern



Mechanical Dimensions

Figure 17: E8 CA HE Thrive LED Array



Notes for Figure 17:

1. Drawings are not to scale.
2. Drawing dimensions are in millimeters.
3. Unless otherwise specified, tolerances are ± 0.1 mm.
4. Mounting locations (2X) are for M2.5 screws.
5. Screws with flat shoulders (pan, dome, button, round, truss, mushroom) provide optimal torque control. Do NOT use flat, countersink, or raised head screws.
6. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2 mm.
7. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array.

Packaging and Labeling

Figure 18: E8 CA HE Thrive Packaging



Notes for Figure 18:

1. Each tube holds 30 E8 CA HE Thrive COB arrays.
2. One tube is sealed in an anti-static bag. Four bags are placed in a shipping box. Depending on quantities ordered, a bigger shipping box, containing four boxes may be used to ship products.
3. Each bag and box is to be labeled as shown above.
4. Dimensions for each tube are 8.3 (W) x 14.3 (H) x 530 (L). Dimensions for the anti-static bag are 75 (W) x 615 (L) x 3.1 (T) mm. Dimensions for the shipping box are 58.7 x 13.3 x 7.9 cm

Packaging and Labeling

Figure 19: E8 CA HE Thrive Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the ECA product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux ECALED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN101 for additional information.

CAUTION: RISK OF BURN

Do not touch the ECA LED array during operation. Allow the array to cool for a sufficient period of time before handling. The ECA LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area).

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

About Bridgelux: Bridging Light and Life™

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit

bridgelux.com

twitter.com/Bridgelux

facebook.com/Bridgelux

linkedin.com/company/bridgelux-inc-_2

youtube.com/user/Bridgelux

WeChat ID: BridgeluxInChina



46430 Fremont Boulevard

Fremont, CA 94538 USA

Tel (925) 583-8400

www.bridgelux.com